_			Revisions		20	2 B	
	LAL	Rev.	Description	Chk.	Date	Approved *	
	LAL		ENGRG RELEASE	ne :	7/10/25	J.W	
i		В	ADDED NOTE 6.	BN	8-18- 16		

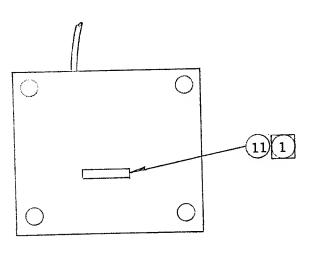
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Dist. Code ALT

	Notes Unless Specified	Drawn Martinain			Xerox (Corporation undo, California	XEROX	
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Model No. ALTO II	Finish		C	ode Ident. 18338	Size	Dwg. No. 209962		Change Letter B
Hezt Assy. First Use 216362	. = -		Se	cale Many		Do Not Scale Drawing Sheet	1 OF	5

NOTES: UNLESS OTHERWISE SPECIFIED

- ADHERE NAMEPLATE (ITEM 11) ON SURFACE INDICATED. TYPEWRITE PART NUMBER.
- CABLE (ITEM 7) MAY BE PURCHASED FROM W.L.GORE & ASSOCIATED, NEWARK, DELAWARE PART NUMBER RCN 2313 (10 COND. 30 GA, 7 STRAND, THIN WALL P.T.F.E. WITH .015 POLYURETHANE JACKET, O.D. .102, COLOR CODED WIRES).
- 3. TIE-OFF BLUE, WHITE, GRAY AND VIOLET WIRES AT BOTH ENDS OF CABLE.
- MARK CHARACTERS .12 HIGH NEWS GOTHIC, COLOR: WHITE.
- 5 SHIM CABLE WITH TUBING, SHRINKABLE (ITEM 12) OR EQUIV TO FACILITATE CLAMPING.
- 6 MAY BE PURCHASED FROM CANNON ELECTRIC COMPANY, SANTA ANA, CALIFORNIA, VENDOR PART NUMBER.



BOTTOM VIEW

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Title ALTO II

ASSEMBLY, KEYSET

Xerox Corporation El Segundo, California

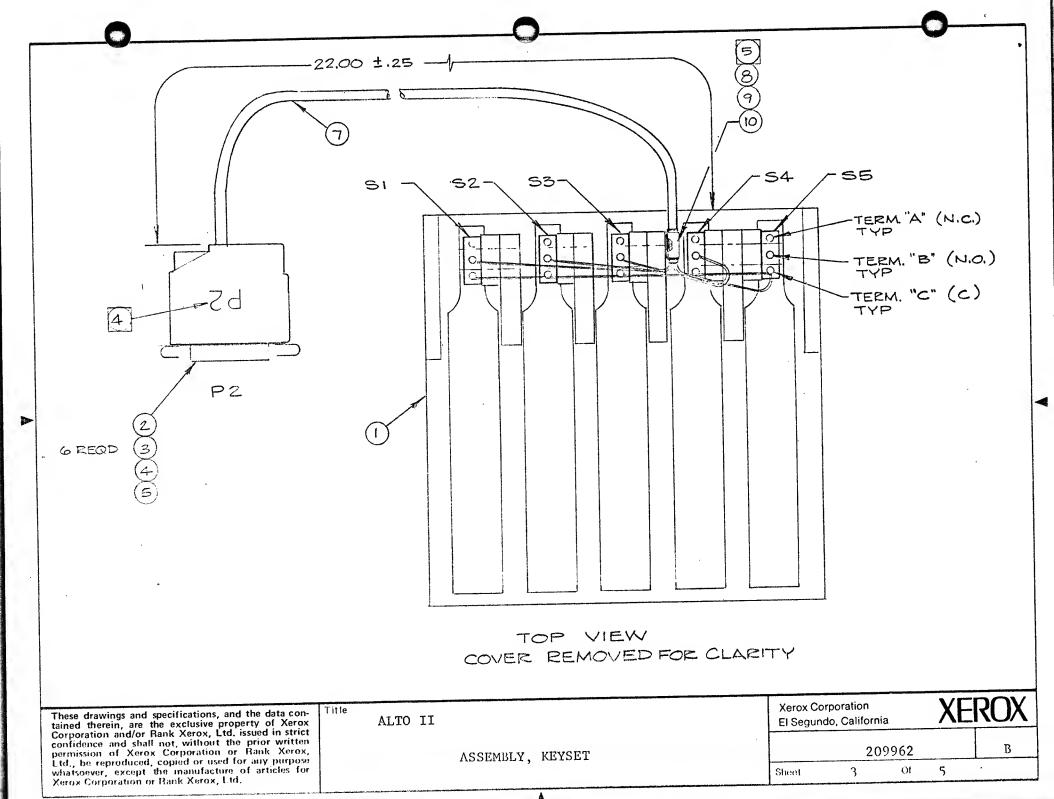
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Xerox Corporation 701 Soath Aviation Boulevard El Segundo, California 90245 213 679-4511

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Mate	erial Li	st	V			ML	Drawing No. 209962		Rev. B
O L	Drawing T	ASSEMBLY, KEYSET	These drawings and specifications, and the data contained there- in, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.						
209962			Model N	o. ALTO II	Date 1	7 -	10 - 75	Sheet 4 C	of 5
2099	Item No.	Drawing Title		Drawing No.	No. Req.		Remar	ks	
200	1	Spec, Procurement - Keyset		209919	1				
	2	Shell, Connector			1	P2	P/N 2DE1	.9P	16
Z Z	3	Contact, Pin			6	P/N	031-9540	000	
	4	Shell, Junction			1	P/N	DE51218-	-1	
	5	Retainer, Sliding Lock			1	P/N	DE51224-	-1	(6
	6	Wire, Solid Bare		100042-026	A/R				
	7	Cable, 10 Cond. 30 GA			A/R				12
	8	Clamp, Cable-Nylon		100657-001	1				
	9	Screw, Pan Hd, Phillips		100012-204	1				
	10	Washer, Flat		100018-200	1				
	11	Nameplate		114351	1				1
	12	Tubing, Shrinkable		100744-307	A/R				5
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	<u>, </u>	_	То	Term	Wire Type	Notes	Signal	Chg. Let
Wire No.	Term	From		16111		BUS	COMMON	
1		S1 - C	S2 - C		6	6UQ		
2		S2 - C	S3 - C	+				
3		S3 - C	S4 - C			DIC	COMMON	
4		S4 - C	S5 - C		6	BUS	COLLION	
5		S1 - B	P2 - 11	3	7	GREEN		
6		S2 - B	10	1		YELLOW		
7		S3 - B	9	-17 11 - 10	91	ORANGE		
8		S4 - B	8			RED		
9		S5 - B	7			BROWN	7	
10		S5 - C	P2 - 19	3	7	BLACK		
	7							
	 							
	-							-
•		1						-
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					-			
These drawing	s and specific	ations, and the data con-	Ref Item No's in Applicable		Title ALTO II		Xerox Corporation El Segundo, California	XERC
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			Prefix Each Desig	nation with:			Sheet 5 Of	5